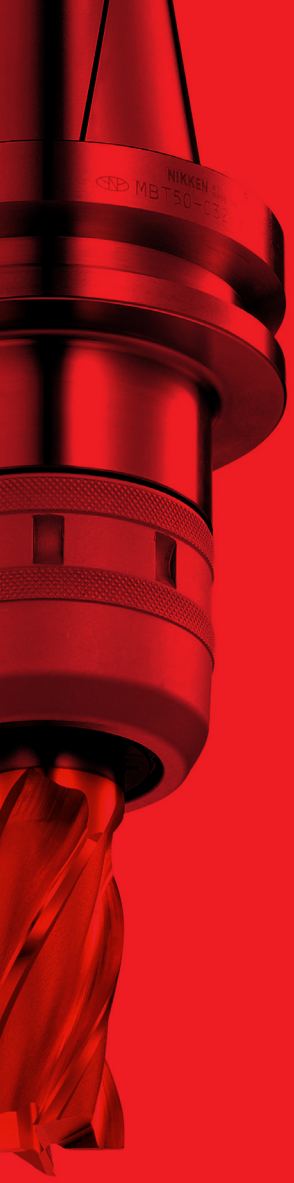
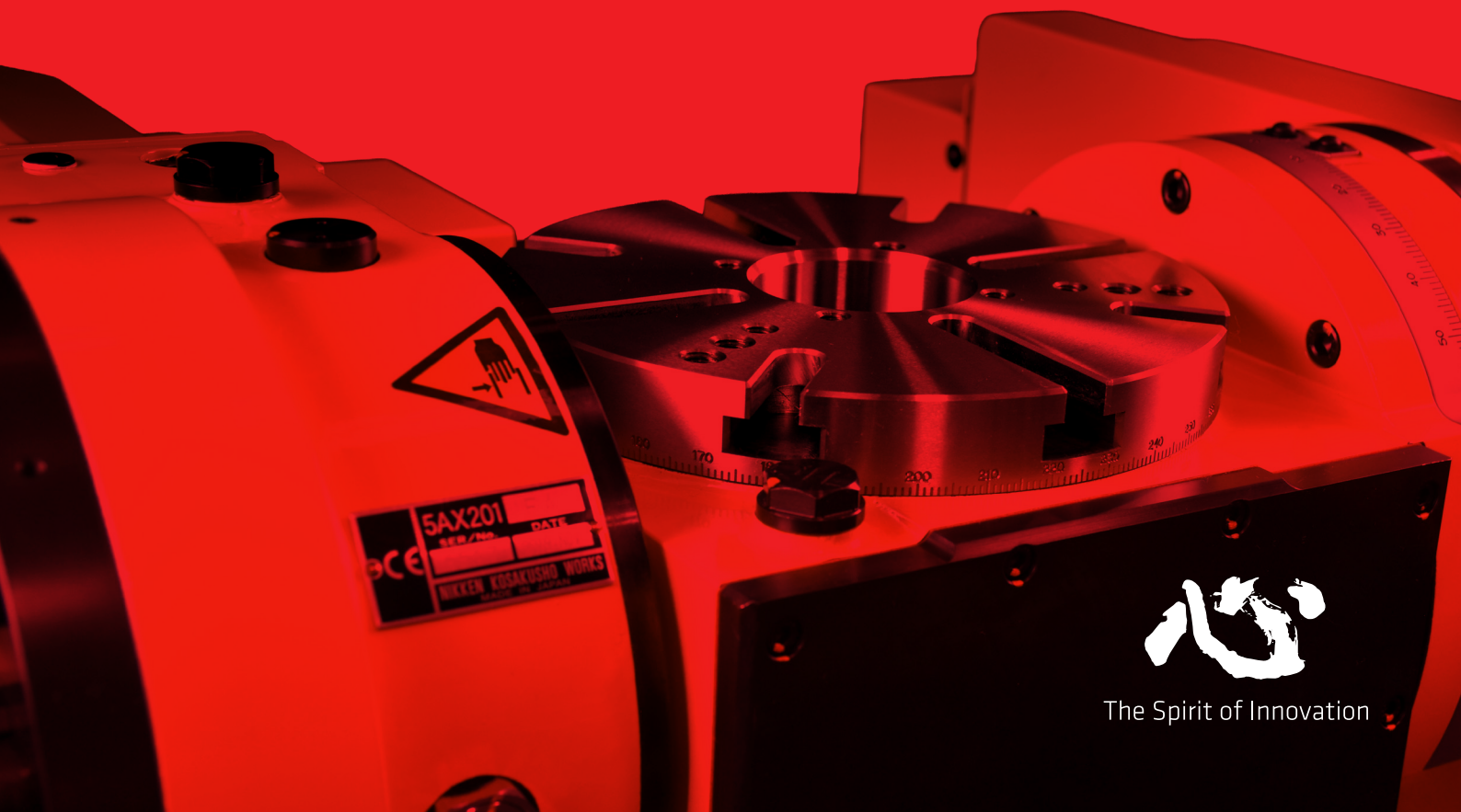
NIKKEN

PRODUCT OVERVIEW

Solution & Technology Introduction





The Spirit of Innovation

Our Company

Since 1958, NIKKEN solutions have been the power behind some of the world's most demanding products, helping to improve productivity and increase competitiveness in some of the most challenging applications possible.

Our world-class solutions include:

- Performance CNC Rotary Tables
- High accuracy NC Tooling Solutions
- Precision Tool Presetters
- Intuitive Tool Management Solutions
- Spindle Optimisation Solutions

Our range of high precision and durable solutions are favoured amongst high stature manufacturing environments covering aerospace, automotive, construction, education, sport, medical, oil and gas, motorsport, power engineering, and the mould and die sectors.

NIKKEN's extensive product range, combined with technical expertise, training and after-sales service, come together to deliver a superior end-to-end experience that allows our customers the opportunity to successfully compete in the global marketplace.

Visit our industry-leading Research and Development centre, the NIKKEN Innovation Centre Europe (NICe), based at the heart of Advanced Manufacturing in Sheffield, to witness first-hand the power of NIKKEN solutions or utilise our state of the art facilities/services.

Our Commitment To Sustainability

NIKKEN are committed to sustainable development from the core of our business. We believe that through careful consideration and development, meeting the needs of the present does not have to impact the ability of future generations to meet their own needs. We demonstrate our commitment through our actions, decisions, and products that we introduce to the market.

Ultimately, our goal is to minimise our environmental impact and that of the manufacturing sector by ensuring that every NIKKEN solution and product that we supply offers ultimate longevity, performance, and durability.


NIKKEN



1958 NIKKEN Kosakusho Works Co. established.

1960 Official name change to NIKKEN Kosakusho Works Ltd.

1963 NIKKEN releases its first milling chuck and a universal turning and tilting table. NIKKEN supports the construction of the Japanese highspeed train.

1964 Opening of the sales office in Tokyo.

1968 A team of NIKKEN engineers develops the reamer.

1973 Opening of the head office in Higashi Ishikiri.

1977 Opening of the Higashi Ishikiri reamer factory.

1981 Merger with Procomo to form NIKKEN France.

1984/5 Introduction of the carbide worm system for CNC rotary tables and the AWC system.

1989 Opening of the NIKKEN UK office.

1994/6 Market launch of the NC5 tooling system and the ZMAC boring solution.

Opening of NIKKEN China Euro Centre.

1997/9 Introduction of the anniversary milling chuck and the 3-Lock system.

Opening of the NIKKEN Euro Centre in the UK.

2000 Introduction of the Jet Coolant series.

Opening of NIKKEN Scandinavia.



Our history

NIKKEN Kosakusho Europe, based in Rotherham, Sheffield (UK), is a subsidiary of NIKKEN Kosakusho Works LTD, Japan, with the main responsibility of ensuring the import and distribution of the complete NIKKEN product range in Europe.

With business activities on three continents, offices in over 70 countries and thousands of individual products, NIKKEN is recognised worldwide for innovative solutions of the highest quality. Our employees are the heart of our business. Our goal, no matter where our employees work, is to maintain the unique standards of quality and performance of our products.

NIKKEN constantly strives to improve technology through research and development, innovation and industry expertise to ensure our customers are competitive and successful in their demanding market sectors.

2002
Market launch of highspeed tool holders.

2003/4
Introduction of Major Dream and the TiN bearing nut for the Slim Chuck Anniversary type VC holder. Opening of NIKKEN (Deutschland) GmbH and Daito head office and factory.

2011
Introduction of the X-Treme Chuck solutions.

2014
Death of NIKKEN founder, CEO and President, Mr Matsumoto. Appointment of Mr Akiharu Nagahama as CEO and President.

2015
NIKKEN Innovation Centre (NICe) opened to provide innovative solutions to the manufacturing industry's most challenging problems.

2018
Introduction of the NIKKEN I/O condition monitoring system.

2021
Opening of the NIKKEN Technical Centre Japan.

2024
Release of NIKKEN HSR High-speed 5AX turning table

2024
Expansion of NICe to incorporate UK Service Team and Warehouse at the Advanced Manufacturing Park.

2025
Finalisation of transfer of all UK operations at NICe.

Introduction of MVH micro-toolholder line.

2025
Acquisition of Nuova Affilet to form NIKKEN Italia.

2026
Opening of the NIKKEN Euro Hub in Paris.

Release of NIKKEN integrated Zero-Point.

Tooling Solutions

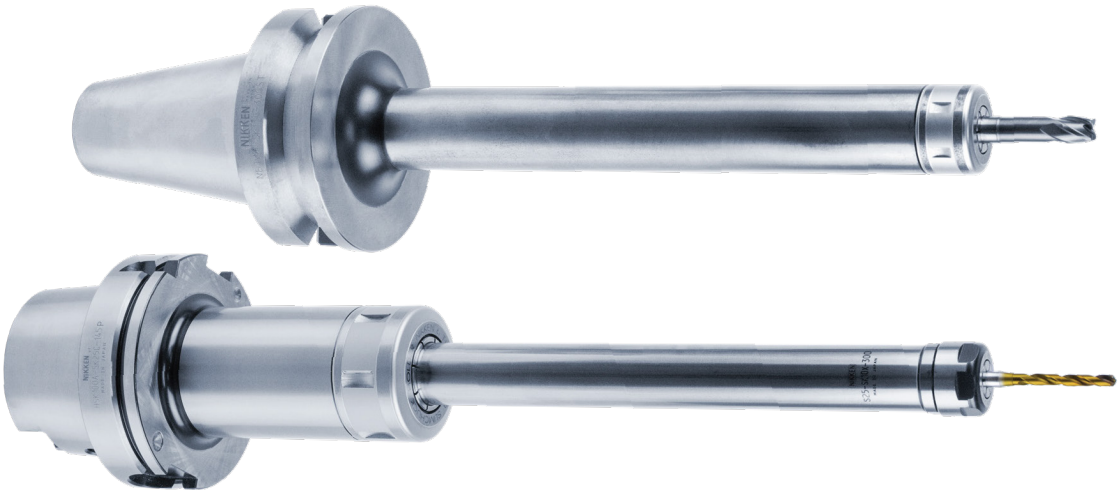
High rigidity & high accuracy solutions for all machining applications, including a mechanical chuck series, a collet chuck series, a tool holder series with dampening mechanisms, and boring systems.



SK

Slim Chuck

The Slim Chuck incorporates NIKKEN's exclusive TiN (Titanium Nitrided) Bearing Nut technology. This allows for improved tightening and accuracy, thus delivering better all-round performance.



FEATURES

- Slim and compact body and nut
- 8° Collet with square shoulder location
- Superior gripping torque
- Unique TiN Bearing Nut
- Simple, compact and versatile
- Jet & centre through coolant options available
- Clamping range: Ø0.7 ~ 25.4mm
- Shank: BT/MBT/NBT/HSK/IT/NIT/POLYGON

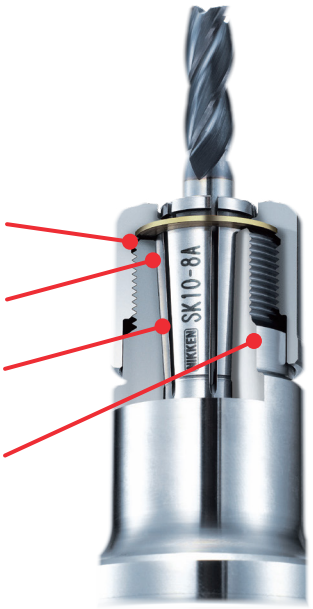
TiN Bearing Nut

Simple & compact design for high speed rotation

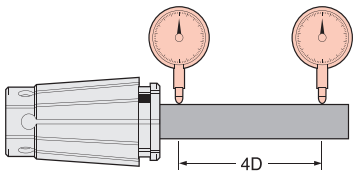
TiN Bearing Nut

8° taper collet for accuracy & gripping torque

Special coating for high efficiency



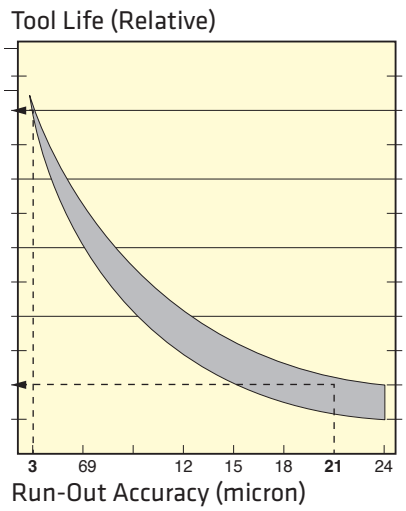
Tool life vs. Accuracy



Typical Run-Out Accuracy of Slim-Chuck

The graph to the right shows the relationship between run-out accuracy and tool life.

When tool run-out of 21 microns is reduced to 3 microns, the tool life at the actual cutting edge will improve by approximately FIVE times.



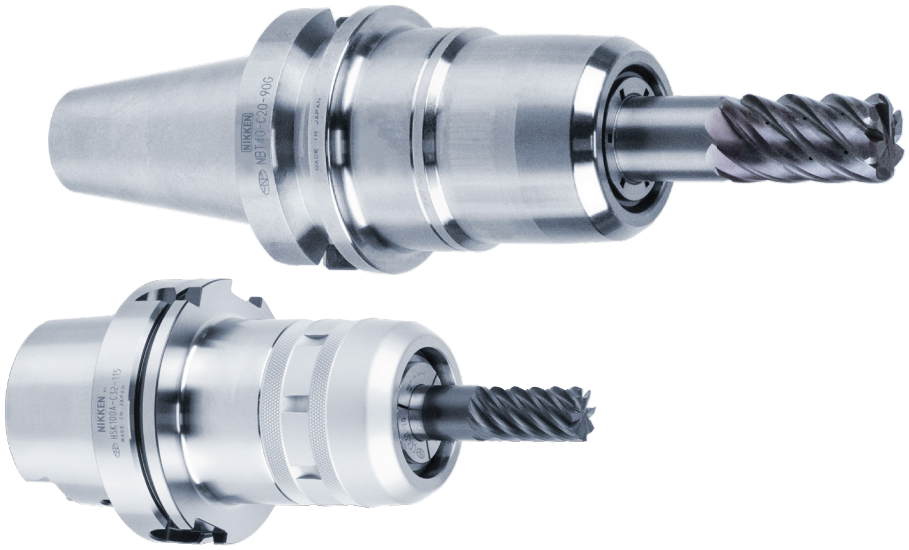
Collet Concentricity (SK)

Collet type	Max run-out	
	At nose	4×D
Standard	1μ	5μ
P	1μ	3μ
A/AC	1μ	3μ

Multi-Lock Milling Chuck

C

The Multi-Lock is an efficient and powerful milling solution that also has a versatility to meet the requirements of various applications. The chuck can be utilised as a superior base holder or, with our expansive precision collet range, grip and adapt to numerous other cutting requirements with negligible loss of clamping power.



FEATURES

- High accuracy and rigidity
- Ultimate gripping torque
- Nose and root clamping
- Zero axial movement
- Perfect as a base holder
- Jet & centre through coolant options available
- Clamping range: Ø2 ~ 42mm
- Shank:BT/MBT/NBT/HSK/IT/NIT/POLYGON

Multi Roller System

Unique slotted bore for improved gripping

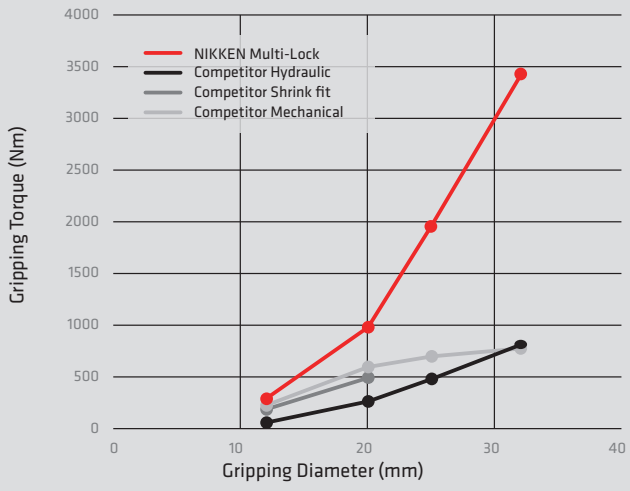
World renowned multi- roller construction

Mechanical face contact

Optimum rigidity and performance from NIKKEN's innovative heat treatment process

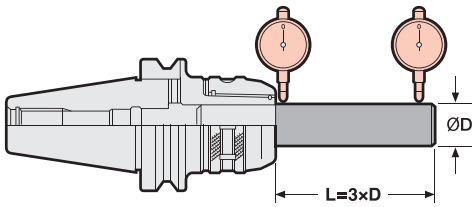


Gripping Torque Comparison



MACHINING ECO

Run-out Accuracy

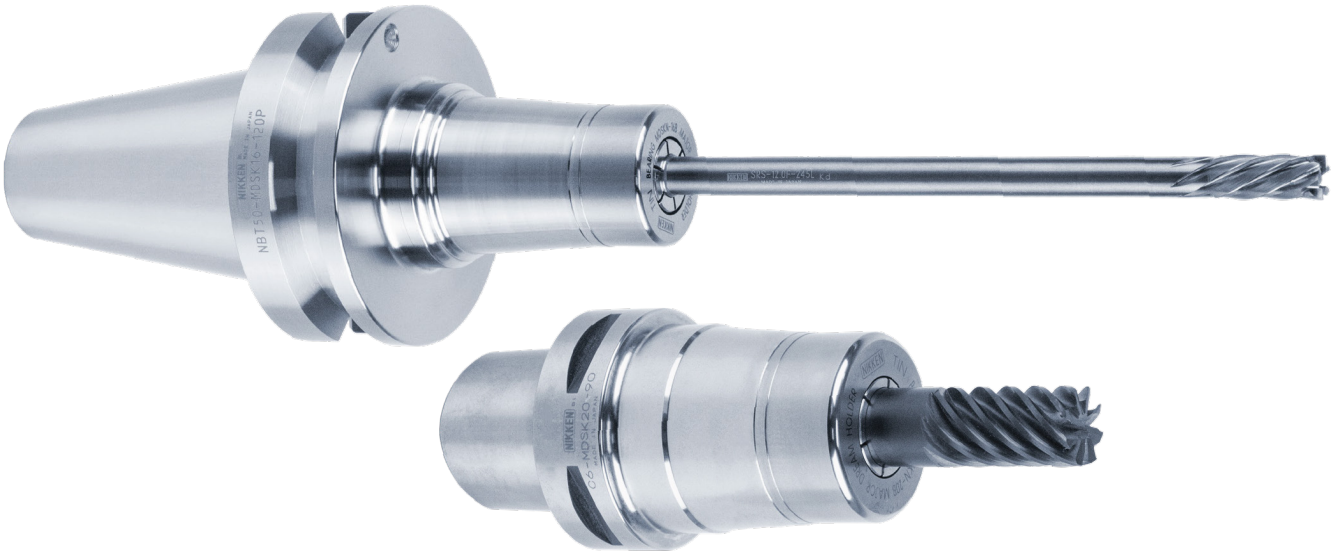


Max run-out	
At nose	3×D
1µ	5µ

Major Dream Holder

MDSK

NIKKEN's Major Dream System provides the optimum anti-vibration tool holder solution. Using NIKKEN's revolutionary micro-dampening mechanism, it is suitable for both heavy-duty and high-speed machining.

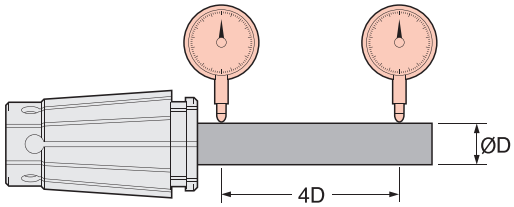


FEATURES

- Run-out guarantee 3µm at 4 × diameter (with recommended 'A' type collet)
- TiN Bearing Nut
- Unique internal construction provides 'built-in' dampening and anti-vibration
- 8° Collet System
- Square Shoulder Pushing
- High-speed options available up to 30,000rpm @ G2.5
- Jet & centre through coolant options available
- Clamping range: Ø3 ~ 25.4mm
- Shank: BT/MBT/NBT/HSK/IT/NIT/POLYGON

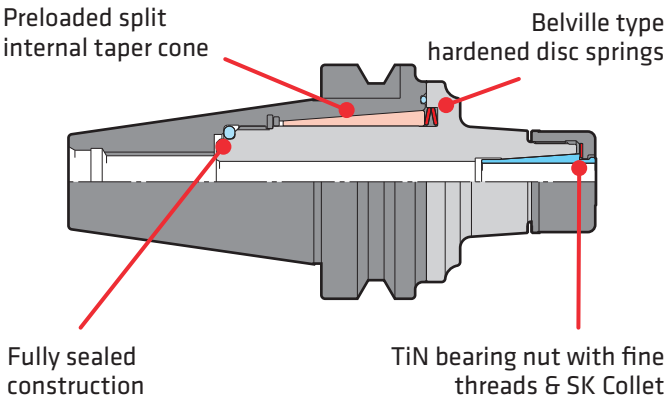
MACHINING ECO

Collet Concentricity (SK)



Collet type	Max run-out	
	At nose	4×D
A/AC	1µ	3µ

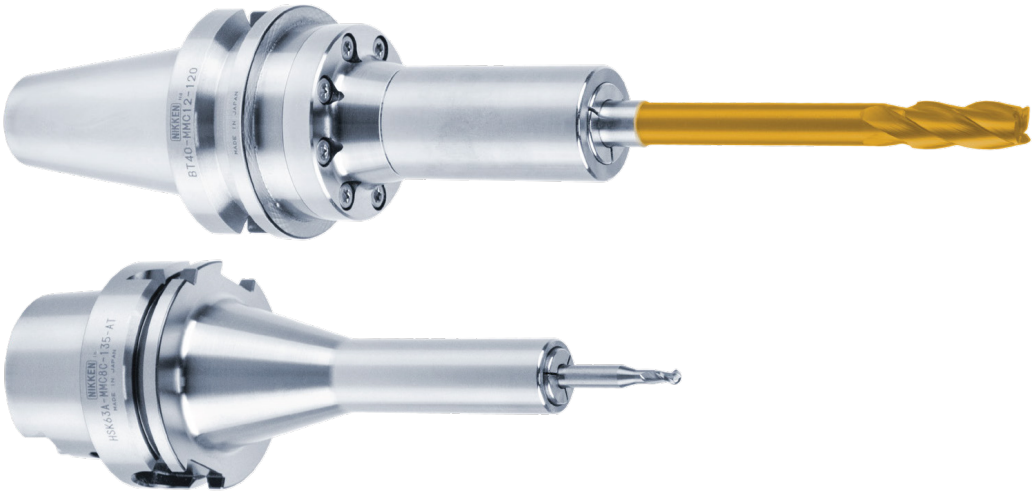
Internal Dampening Mechanism



Mini-Mini Chuck

MMC

Our latest NIKKEN Mini-Mini Advanced Alpha Chuck is simply the most effective product for reduced diameter machining or components and applications where confined access or tight spaces can prove problematic.



FEATURES

- Compact construction with no external nut
- Improved internal drawbar & gear mechanism
- Clamp/unclamp with single wrench
- 8° Collet with pilot location
- New HSK “AT” direct draw bar variant
- Jet & centre through coolant options available
- Clamping range: Ø1 ~ 12mm
- Shank: BT/MBT/NBT/HSK/IT/NIT/POLYGON

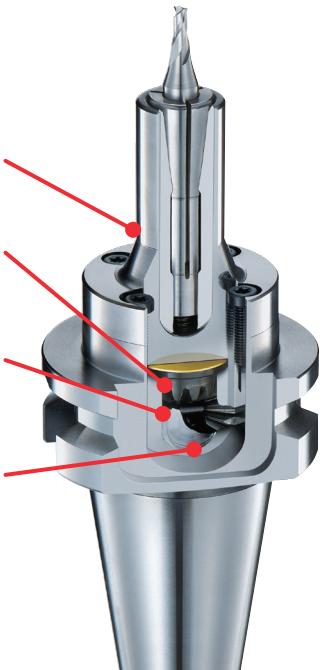
Latest Generation Alpha Clamping

Optimised materials and heat treatment process

Smooth clamping/ unclamping from twin TiN bearing arrangement

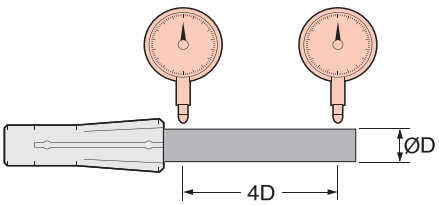
Superior support for draw bar gear with one piece construction

Improved gear design for increased transmission efficiency



MACHINING ECO

Collet Concentricity (MPK, PMK, VMK)



Max run-out

At nose	4×D
1µ	3µ

Anniversary VC Holder

VC

VC is our solution for tougher milling and drilling processes. Incorporating many proven features and construction elements from the Slim Chuck, we have enhanced the whole product with a focus on performance.

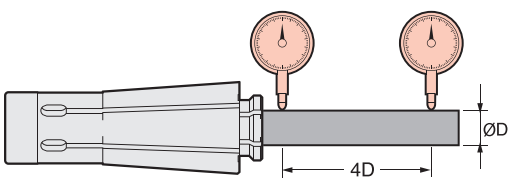


FEATURES

- Strengthened nut and increased body wall thickness
- More suited to the demands of milling processes
- 8° Collet with pilot location
- Superior gripping torque
- Unique TiN bearing nut with finer threads for greater contact
- Jet & centre through coolant options available
- Clamping range: Ø3 ~ 12 mm
- Shank: BT/MBT/NBT/HSK/IT/NIT/POLYGON/IT/NIT

MACHINING ECO

Collet Concentricity (VCK)



Max run-out	
At nose	4×D
1μ	3μ

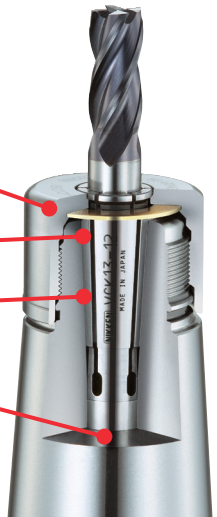
Increased Milling Capability

Stronger wall construction with fine threads for improved clamping and rigidity

TiN Bearing Nut

8° taper collet for accuracy & gripping torque

Pilot diameter for increased collet support during milling processes



C_EX

X-Treme Milling Chuck

Our unique X-Treme Milling Chuck solution provides ultimate performance, control and reliability to meet the requirements associated with challenging components, applications and materials.

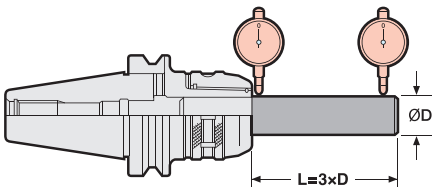


FEATURES

- Designed specifically for demanding applications and materials
- Front nut clamping and accuracy based on Multi-Lock
- Interchangeable face seal and internal stopper
- Positive clamping and retention of tool shank - zero end-mill movement
- Jet & centre through coolant options available
- Clamping range: Ø12 ~ 42mm
- Shank: NBT/HSK/NIT/POLYGON

MACHINING ECO

Run-out Accuracy



Max run-out	
At nose	3×D
1µ	<10µ

Total Cutter Security

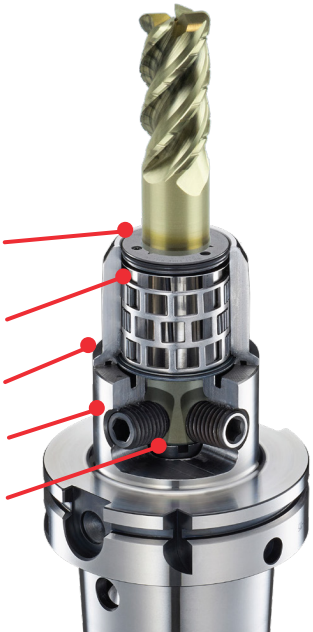
Jet or sealed face sealing options

World renowned multiroller construction

Mechanical face contact

Unique bolt retention system

Jet or sealed location stopper

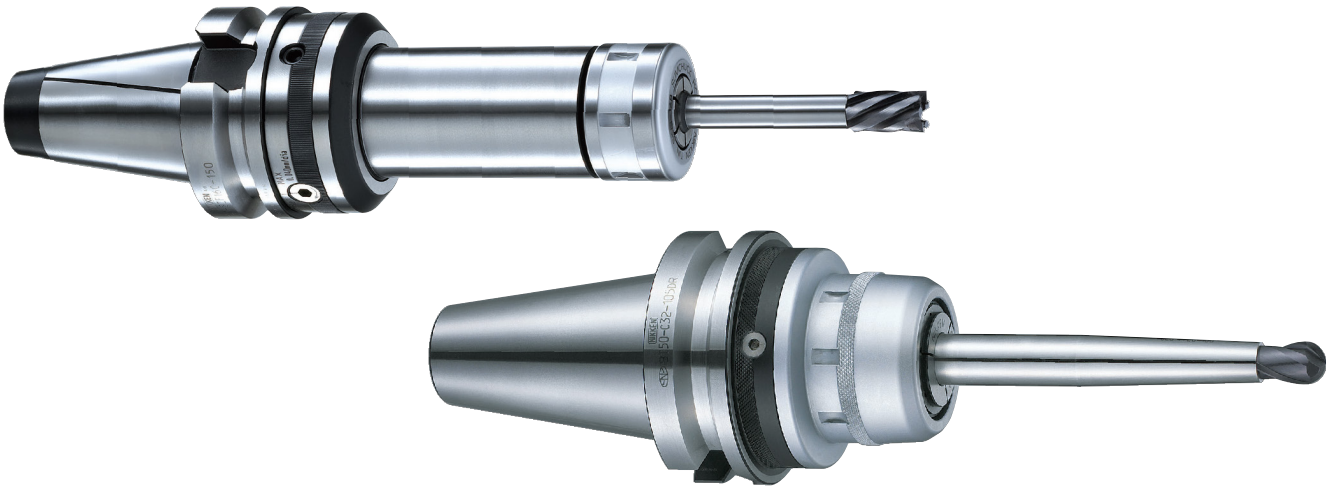


Zero Fit Holder

ZF

When a machine tool has been in operation for an extended period, the run-out accuracy of the spindle can decline. The NIKKEN Zero Fit Holder allows correction of any such error back to the “as-new” run-out of 0.001~0.002mm.

Without the Zero Fit Holder, typical run-out, particularly with extended length protrusions, can be in the region of 21 microns - when this is reduced to 3 microns, the tool life can be improved by approximately 5 times.



FEATURES

- 2 variants - Slim Chuck (SZF) and Multi-Lock (CZF)
- Easy to use cam adjustment and locking system
- Available with Single Cam or new Multi Cam design
- Simple optimisation of extended length applications
- Jet & centre through coolant options available
- Clamping range CZF: Ø2 ~ 42mm
- Clamping range SZF: Ø0.7 ~ 25.4mm
- Shank: BT/MBT/NBT/HSK/IT/NIT/POLYGON

Flange Mount Zero Fit

Optimise prismatic work pieces with our Zero Fit solutions for direct mounting on Rotary Table face plates.



Multi Cam Adjust System



ZMAC Advanced Boring

Our ZMAC Advanced Boring Heads feature a double-contact shoulder support and provide excellent reliability and performance for deep hole boring and high-speed boring operations.



FEATURES

- Unique double contact support
- High precision with simple micron adjustment
- Superior stability and rigidity
- Available as modular solution or more rigid “blade type” system for larger diameters
- Light alloy version available for higher speeds
- Modular range: Ø15.9 ~ 180.5mm
- Large range: Ø140 ~ 595mm
- Shank: BT/MBT/NBT/HSK/IT/NIT/POLYGON

Fine Boring Solution

Cartridge fully supported throughout travel

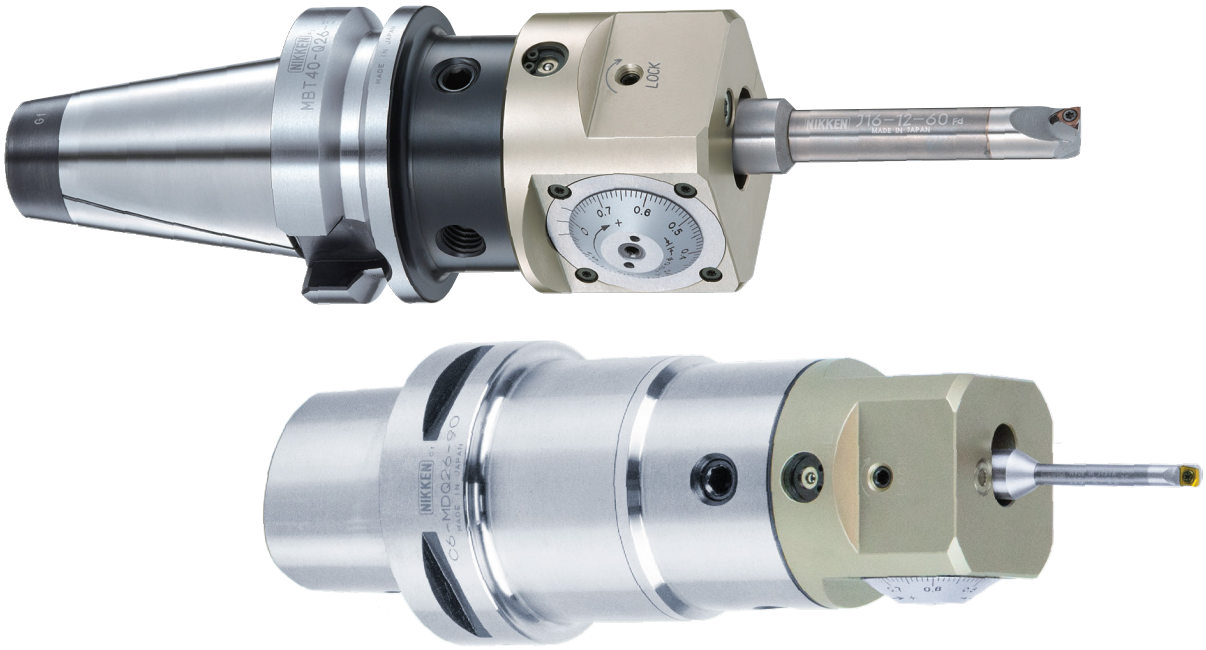
Coolant through capability as standard

Hardened cartridge thread (HRC50-55) with precision grinding to ensure easy micro adjustment



DJ Boring

Adopting two sizes of head and an ever increasing range of boring bits, the DJ Boring System provides the versatility and range to cater for smaller diameter boring processes. The system allows micron accuracy and caters for any requirement by simply replacing the boring bit itself.



FEATURES

- Versatile and easy to use
- Carbide boring bits negate vibration
- Straight forward accurate adjustment
- Compatible with alternative boring bits
- New DJ 8 reduction sleeve - 16mm to 10mm
- Boring range: Ø3 ~ 50mm
- Shank: BT/MBT/NBT/HSK/IT/NIT/POLYGON

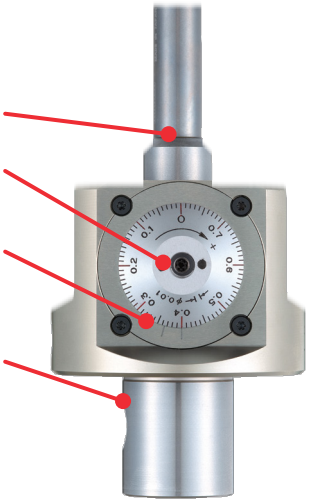
Versatility in Boring

Extensive range covered by a wide variety of boring bits

Easy to set micron accuracy

Graduation main dial is 0.01mm/dia. Vernier reading is 0.005mm

Available for any machine spindle by using a NIKKEN Q26 modular base holder



DJ Boring Bits

A versatile range of boring bits with carbide dampening are available from stock, either individually or included within complete sets.



RAC Advanced Boring

NIKKEN RAC Boring Heads feature precision ground serrations, giving perfect contact and balance between the holder and head. The RAC system provides the rigidity and stability to cater for larger diameter boring operations, including roughing and semi-finishing.

FEATURES

- Both cartridges feature precision ground V form slideways to support each other to negate cutting forces
- Suitable for double cutting and stepped cutting (option)
- Cartridges available to suit various insert styles and materials
- Modular range: Ø25 ~ 130mm
- Large range: Ø130 ~ 580mm
- Shank: BT/MBT/NBT/HSK/IT/NIT/POLYGON



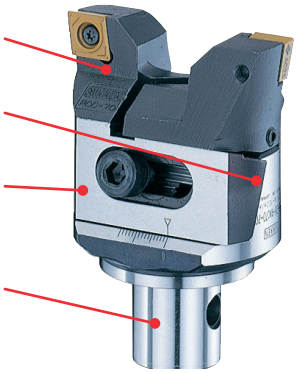
Performance & Rigidity

Double cutting with twin, self supporting cartridges

Precision ground "V" form slideways (NIKKEN scram)

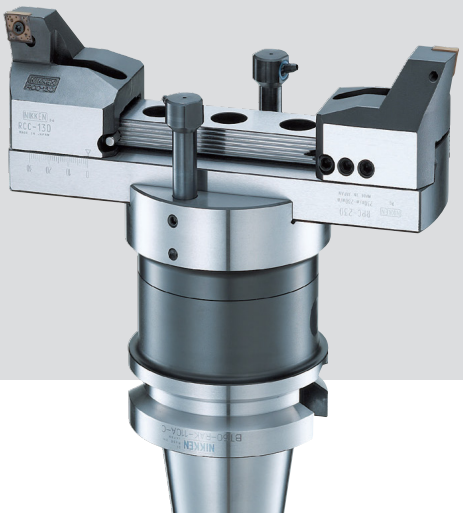
Numerous cartridge options for different materials and processes

Available for any machine spindle by using a NIKKEN modular base holder



Balance-Cut RAK/RPC Arbor & Blade

For demands from Ø130~580mm, our Balance-Cut blade system is adopted (now also available in our new lightweight aluminium Alpha configuration). Both solutions incorporate many of the characteristics of the standard modular RAC with the rigidity necessary for larger diameters. Balance-Cut is also available as a ZMAC finishing solution, and both options can be configured for high-pressure coolant.



NIKKEN EU SHRINK FIT

We are delighted to launch the ultimate Shrink-Fit solution under our new & exclusive brand for Europe, NIKKEN eu. Developed and manufactured using carefully selected materials and processes, our latest tool holding range has been designed to meet the demands of any application requirement in the most competitive markets.

FEATURES

- Precise tool holder balancing for improved surface finishes
- Superior tool run-out of less than 0.003mm
- Greater rigidity with cutting tool shank gripped at 360° for the whole bore length
- Front bore recess to ease tool loading, reduce shrinking heat and optimise tool holder life
- All benefits combined ensure better distribution of the chip load along the cutting edge and ultimately increased tool life



Internal Coolant Option

NIKKEN EU Shrink Fit is available with an adaptable coolant version. This design allows for coolant supply through the tool or around the cutting edges by the simple use of 3 sealing bolts.



V-EX Vacuum Extractor

The cost-effective solution to efficient in-process waste extraction.



Machining non-metallic materials generates a lot of waste by-product and dust. These potentially abrasive particles accelerate the wear of machine tool components, and create a health risk through dust inhalation.

Extracting these particles prolongs machine tool life and ensures compliance with health and safety regulations.

Existing extraction solutions, however, can add up to 10% to the cost of a new machining centre, deterring manufacturers from entering the market for machining materials like composites, plastics and foams, which produce a large amount of dust.

To address the problem, NIKKEN has developed an innovative, low-cost vacuum extraction system that can be retrofitted to any machining centre. With no need for a power supply and no moving parts, the V-EX is suitable for both wet and dry cutting conditions. With the ability to handle many different particle types and sizes, including conductive dusts, this makes V-EX is a perfect low-cost solution for any non-metallic machining operation.



FEATURES

- A cost effective, retrofittable solution to dust and particle removal for new and existing machining centres
- Significantly reduces damage and wear caused by abrasive waste materials
- Suitable for both wet and dry cutting applications
- Addresses health risks posed by dust inhalation
- Promotes a smooth cutting operation by removing waste from the cutting zone
- Requires only an air supply, and can be coupled to many existing extraction systems

Alberti Angle Heads

T90cn/T90

Alberti products consistently exceed expectations, boasting an average working time that surpasses competitors in the same market segment. They are the ideal solution for machining even the most complex workpieces, eliminating the need for additional setups.

Our angle heads are easy to install and can be customized to meet specific customer requirements. They can be fitted on any machine, either through automatic tool change or manual mounting, to maximize spindle capacity.



FEATURES

The different models can offer, depending on the line:

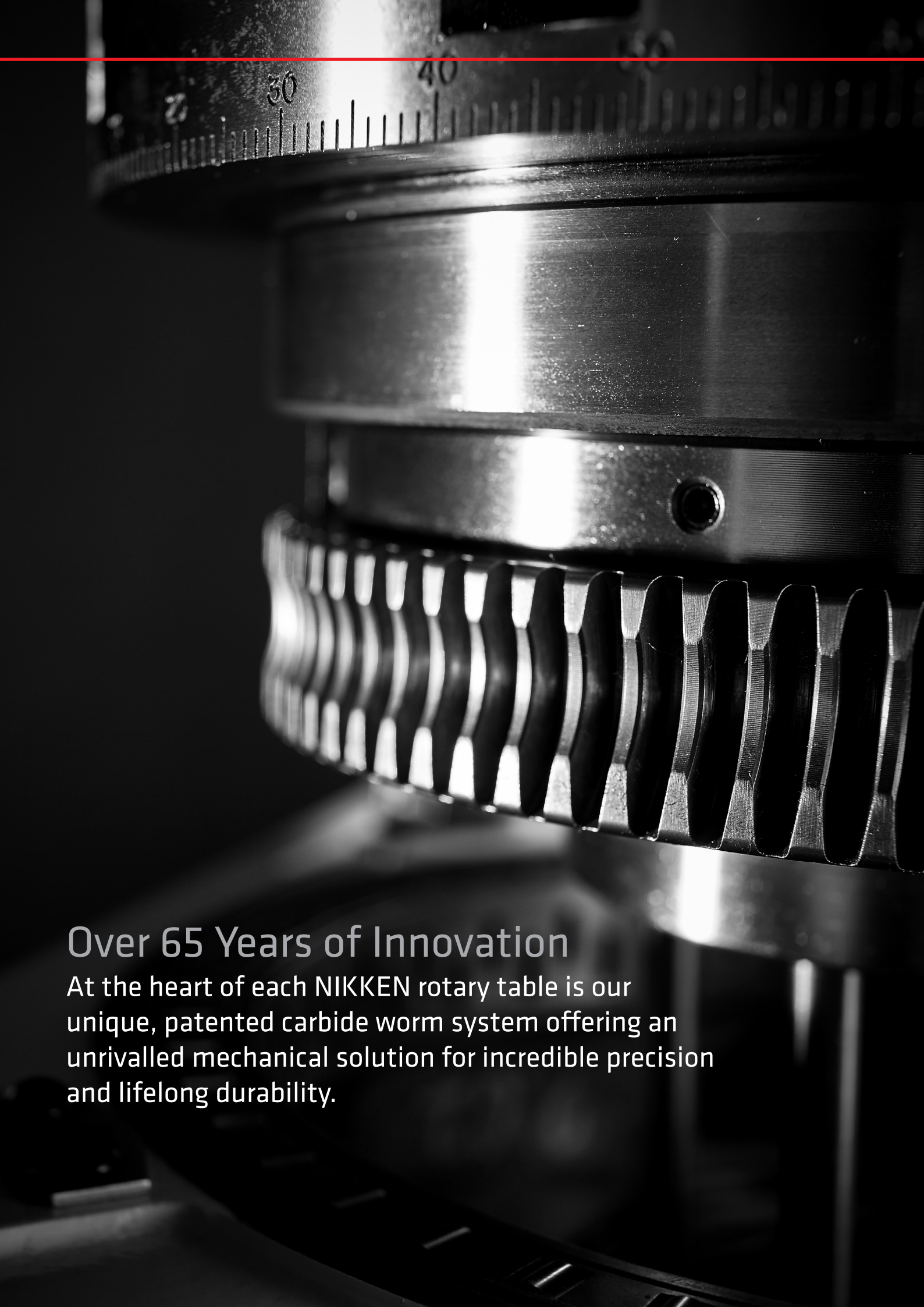
- Fixed angle 90°
- Swivelling angles +/- 95°
- High-pressure internal coolant of up to 100 bar
- Smart Change and HSK output choices
- Possibility of extending the body with specially designed modules.

Alberti angle heads are divided into different lines:

- **NEO Line** - bigger, state-of-the-art gears and more torque.
- **Control line** - with stop block and pin pivot suitable to be automatically exchanged.
- **Modular line** - with heads suitable to be installed on conventional machine tools.
- **P modular line** - for conventional and large machine tools.
- **Index Line** - to orient and position the output spindle of the head around 360° automatically through the machine spindle.
- **Smart Change Line** - the innovative system for a great saving in set up time and costs.



Our exclusive angle head range, developed and manufactured in conjunction with our partner Alberti SRL, brings the accuracy and performance of NIKKEN's SK (Slim Chuck) 8° spindle taper, TiN Bearing Nut and 8° precision collet to the output spindle of an angle head. With a run-out guarantee of 5µm at 4 × diameter, the solution provides substantially increased capabilities over that of similar ER based solutions.



Over 65 Years of Innovation

At the heart of each NIKKEN rotary table is our unique, patented carbide worm system offering an unrivalled mechanical solution for incredible precision and lifelong durability.

NIKKEN I/O

NIKKEN IO ensures your Rotary Table performs optimally, producing quality parts repeatably and reliably, as is expected with all NIKKEN products.

With 24/7 monitoring and real-time performance data available at any time of the day, through either an app or desktop device, NIKKEN IO provides manufacturers with valuable data such as uptime, usage, 3 phase current and collision detection.

Live notifications allow manufacturers the opportunity to quickly eliminate unnecessary costs produced from table neglect, collisions, power failures and more.

NIKKEN IO is ideal for manufacturers seeking a sustainable manufacturing process whilst alleviating machine downtime and scrap material.





HOW I/O WORKS

1. Sensors inside the rotary table collect and process real-time data during usual production processes.
2. Key snapshots of information are uploaded to a centralised database for storage and further analysis.
3. The NIKKEN I/O web-based dashboard then provides rich, customisable data visuals with an at a glance flagging system, so you can ensure that your investments are performing at their optimal capability.
4. Scheduled alerts and updates can deliver up-to-date information directly into your mail inbox, highlighting any important information.

STANDARD FUNCTIONALITY:

- Backlash classification
- Tri-axial collision detection
- Uptime
- Usage duration
- 3-phase current monitoring

Rotary Table Capabilities

World renowned CNC Rotary Tables with proven performance, reliability and accuracy benefits which others simply cannot emulate.



PROUD SUPPLIERS TO:

SAFRAN LANDING SYSTEMS

GE Aviation

AMRC / North West
ADVANCED MANUFACTURING RESEARCH CENTRE

Gardner Denver

GKN AEROSPACE

BOEING

SHEFFIELD FORGEMASTERS

ROLLS ROYCE

Direct Drive

NIKKEN Direct Drive Rotary Tables are simple and accurate. Direct Drive tables feature no mechanical reduction mechanism such as the worm system within a standard rotary table.

Direct Drive Rotary Tables have the motor effectively 'built-in' to the rotary table body directly driving the axes and faceplate.

The tables provide extremely high rotation speeds with high acceleration and deceleration. The only limit is the driving torque of the motor! The application needs to be considered but NIKKEN Direct Drive Rotary Tables are suitable for numerous applications where complicated forms and shapes can be machined effectively and quickly.

Direct Drive 4th Axis Range

Table Diameter -	Ø200 ~ 400mm
Clamping Torque -	150 ~ 930Nm
Rotation Speed -	125 ~ 200min^{-1}

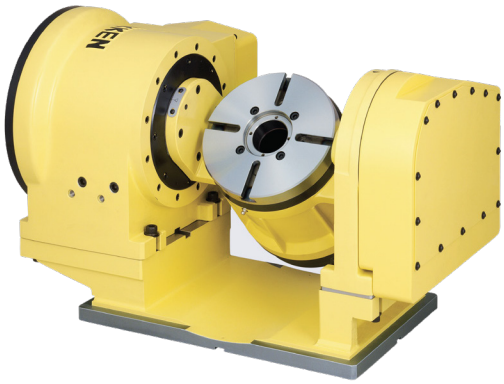
Direct Drive 5th Axis Range

Table Diameter -	Ø90 ~ 200mm
Clamping Torque -	75 ~ 500Nm
Rotation Speed -	150 ~ 200min^{-1}



DD251F-150 Direct Drive 4th Axis Table

Diameter of Table	250mm
Clamping System	Pneumatic
Clamping Torque	500Nm
Minimum Increment	0.001°
Indexing Accuracy	±10sec
Max Work Load on the Table	100kg
Max Torque	380Nm



5AX-DD201BF3 Direct Drive 5th Axis Table

Diameter of Table	200mm	
Clamping System	Pneumatic	
Clamping Torque	Rotary 150Nm	Tilting 500Nm
Minimum Increment	0.001°	
Indexing Accuracy	Rotary ± 10sec	Tilting ± 15sec
Max Work Load on the Table	0-30° 30Kg	30-90° 30Kg
Max Torque	Rotary 140Nm	Tilting 400Nm

High-Speed & Direct Drive!

NIKKEN's Direct Drive Rotary Tables are now also available with high-speed rotation to provide the added benefits of turning capabilities to a conventional VMC.

CNC

Single Axis CNC Tables

NIKKEN's small to medium single axis CNC Rotary Table range is designed to cater for a wide variety of processes, applications and machine tools where positional accuracy, reliable/repeatable performance and stability are key. Usable either as a direct CNC driven full fourth axis or with the addition of our Alpha 21 controller (for either positioning or more complete control with Macro B) our solutions can be adapted to virtually any machine or process.

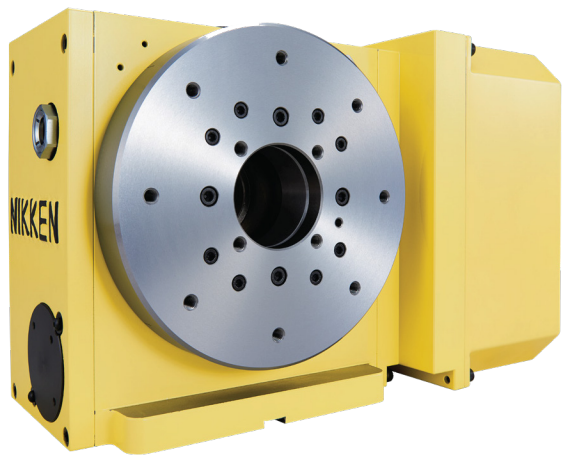
Our large single axis and Big Bore CNC Rotary Table options provide the performance demanded by larger scale processes, applications and machine tools. Here we excel with all the benefits and characteristics of the smaller range but with increased rigidity and considerations applied to the construction. Again usable either as a direct CNC driven full forth axis or with the addition of our Alpha 21 this range extends capabilities and expectations such components and requirements.

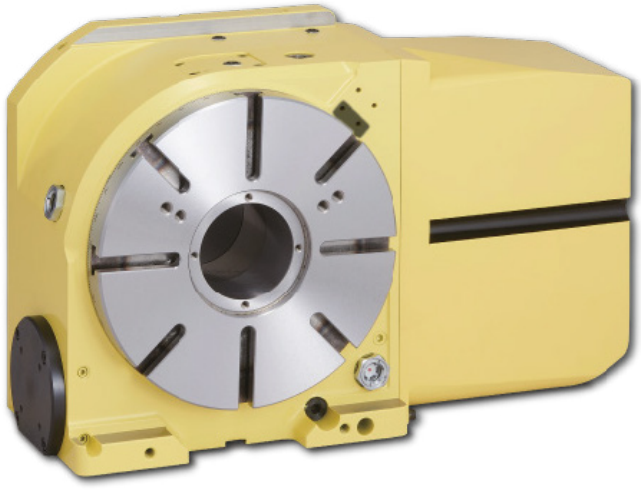
Compact 4th Axis Range

Table Diameter - Ø105 ~ 200mm
Clamping Torque - 205 ~ 900Nm
Rotation Speed - 33.3 ~ 66.6min^{-1}

Mid Range 4th Axis Range

Table Diameter - Ø260 ~ 400mm
Clamping Torque - 1430 ~ 1760Nm
Rotation Speed - 22.2 ~ 50min^{-1}





NCT200 Compact 4th Axis Table

Diameter of Table	200mm
Clamping System	Pneumatic
Clamping Torque	900Nm
Minimum Increment	0.001°
Indexing Accuracy	±20sec
Max Work Load on the Table	V=100Kg / H=200Kg
Driving Torque	151Nm

CNC260P Mid Range 4th Axis Table

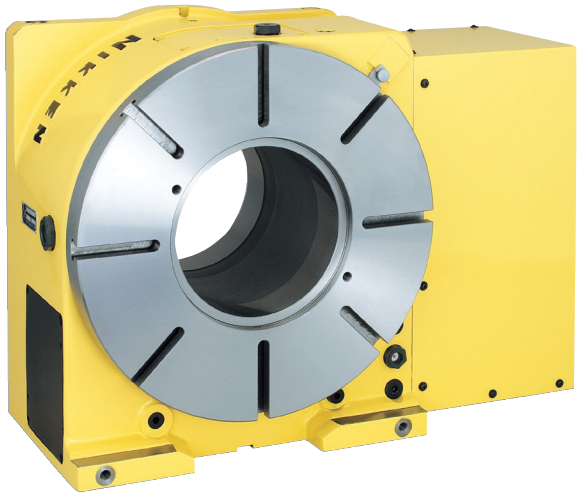
Diameter of Table	260mm
Clamping System	Pneumatic
Clamping Torque	1430Nm
Minimum Increment	0.001°
Indexing Accuracy	20sec
Max Work Load on the Table	V=175Kg / H=350Kg
Driving Torque	192Nm

FEATURES

- Monobloc high performance main spindle
- Ion-nitrided worm wheel HV1100
- Special steel/carbide worm screw system
- Dynamic high-pressure oil film effect (Z series)
- Bespoke work-holding available
- Long life durability and performance from entirely NIKKEN manufactured components

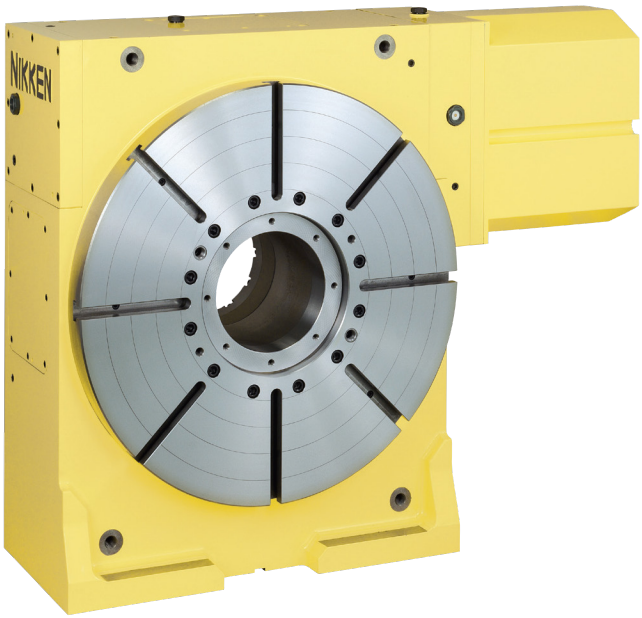
Big Bore 4th Axis Range

Table Diameter - Ø350 ~ 630mm
Clamping Torque - 3331 ~ 6550Nm
Rotation Speed - 11.1 ~ 22.2min^{-1}



Large 4th Axis Range

Table Diameter - Ø500 ~ 1600mm
Clamping Moment - 4655 ~ 35000Nm
Rotation Speed - 2.7 ~ 16.6min^{-1}



CNCB450 Big Bore 4th Axis Table

Diameter of Table	450mm
Clamping System	Hyd
Clamping Torque	3870Nm
Minimum Increment	0.001°
Indexing Accuracy	15sec
Max Work Load on the Table	V=350Kg / H=700Kg
Driving Torque	576Nm

CNC803 Large 4th Axis Table

Diameter of Table	800mm
Clamping System	Hyd
Clamping Torque	7000Nm
Minimum Increment	0.001°
Indexing Accuracy	15sec
Max Work Load on the Table	V=2000Kg / H=4000Kg
Driving Torque	3168Nm

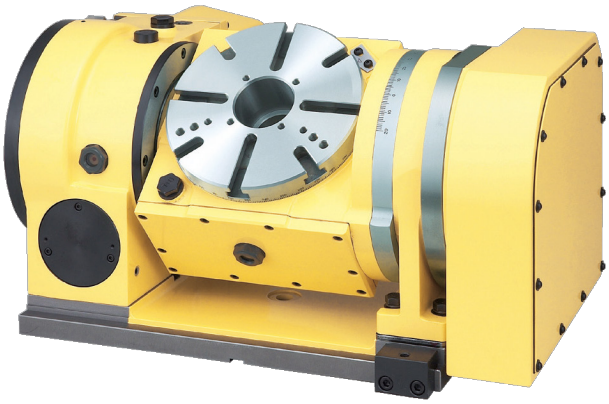
Twin Axis CNC Tables

NIKKEN's small to medium twin axis CNC Rotary Table range is designed to cater for a wide variety of processes, applications and machine tools where positional accuracy, reliable/repeatable performance and stability are key. Usable either as a direct CNC driven full forth axis or with the addition of one or even two of our Alpha 21 controllers (for either positioning or more complete control with Macro B) our solutions can be adapted to virtually any machine or process.

Our large twin axis CNC Rotary Table options provide the performance demanded by larger scale processes, applications and machine tools. Here we excel, with all the benefits and characteristics of the smaller range, but with increased rigidity and considerations applied to the construction. Again usable either as a direct CNC driven full fourth axis or with the addition of our Alpha 21 this range extends capabilities and expectations.

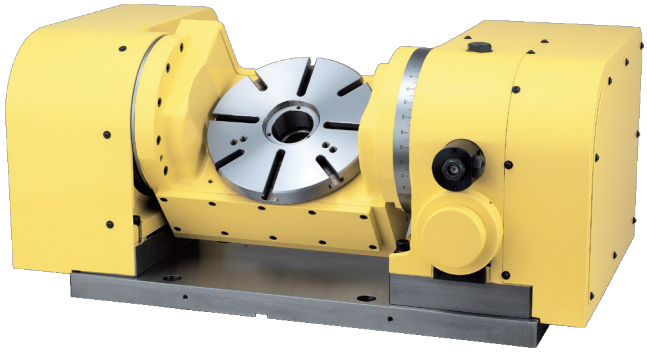
Compact 5th Axis Range

Table Diameter - Ø90 ~ 200mm
Clamping Torque - 205 ~ 612Nm
Rotation Speed - 11.1 ~ 44.4min^{-1}



Mid Range 5th Axis Range

Table Diameter - Ø230 ~ 350mm
Clamping Torque - 490 ~ 1568Nm
Rotation Speed - 5.5 ~ 22.2min^{-1}



5AX-201 Compact 5th Axis Table

Diameter of Table	200mm	
Clamping System	Air/Hyd	
Clamping Torque	Rotary 303/588Nm	Tilting 303/612Nm
Minimum Increment	0.001°	
Indexing Accuracy	Rotary ±15sec	Tilting 60sec
Max Work Load on the Table	0-30° 60Kg	30-90° 40Kg
Driving Torque	72Nm	

5AX-250 Mid Range 5th Axis Table

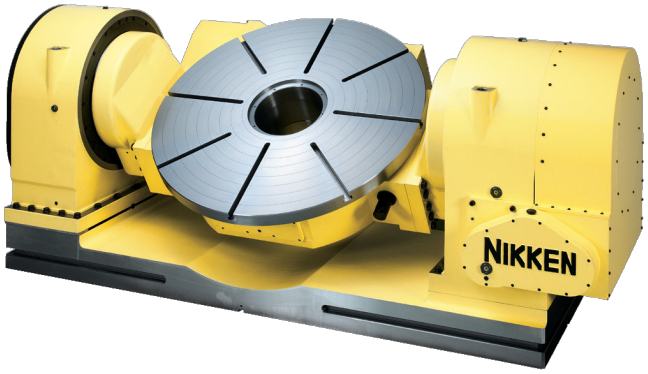
Diameter of Table	250mm	
Clamping System	Hyd	
Clamping Torque	Rotary 588Nm	Tilting 490Nm
Minimum Increment	0.001°	
Indexing Accuracy	Rotary 20sec	Tilting 60sec
Max Work Load on the Table	0-30° 80Kg	30-90° 50Kg
Driving Torque	144Nm	

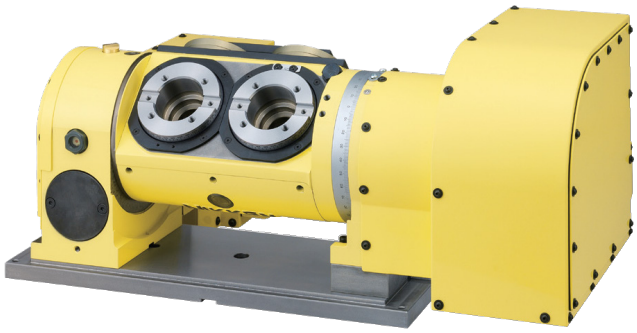
FEATURES

- Monobloc high performance main spindle
- Ion-nitrided worm wheel HV1100
- Special steel/carbide worm-screw system
- Ultra-precision index accuracy available as an option
- Long life durability and performance from entirely NIKKEN manufactured components
- Bespoke work-holding available

Large 5th Axis Range

Table Diameter - Ø550 ~ 1200mm
Clamping Torque - 3430 ~ 19600Nm
Rotation Speed - 2.7 ~ 25min^{-1}





5AX-1200 Large 5th Axis Table

Diameter of Table	1200mm	
Clamping System	Hyd	
Clamping Torque	Rotary 14700 Nm	Tilting 19600 Nm
Minimum Increment	0.001°	
Indexing Accuracy	Rotary 20sec (±5)	Tilting 60sec (±10)
Max Work Load on the Table	0-30° 2500Kg	30-90° 1500Kg
Driving Torque	3168Nm	

Extended Scope

To further enhance your productivity, in addition to our standard range of rotary tables, we also provide a choice of multi-spindle options. Available for both our single axis and twin axis rotaries we have a wide range of diameters and pitches to suit any demand.

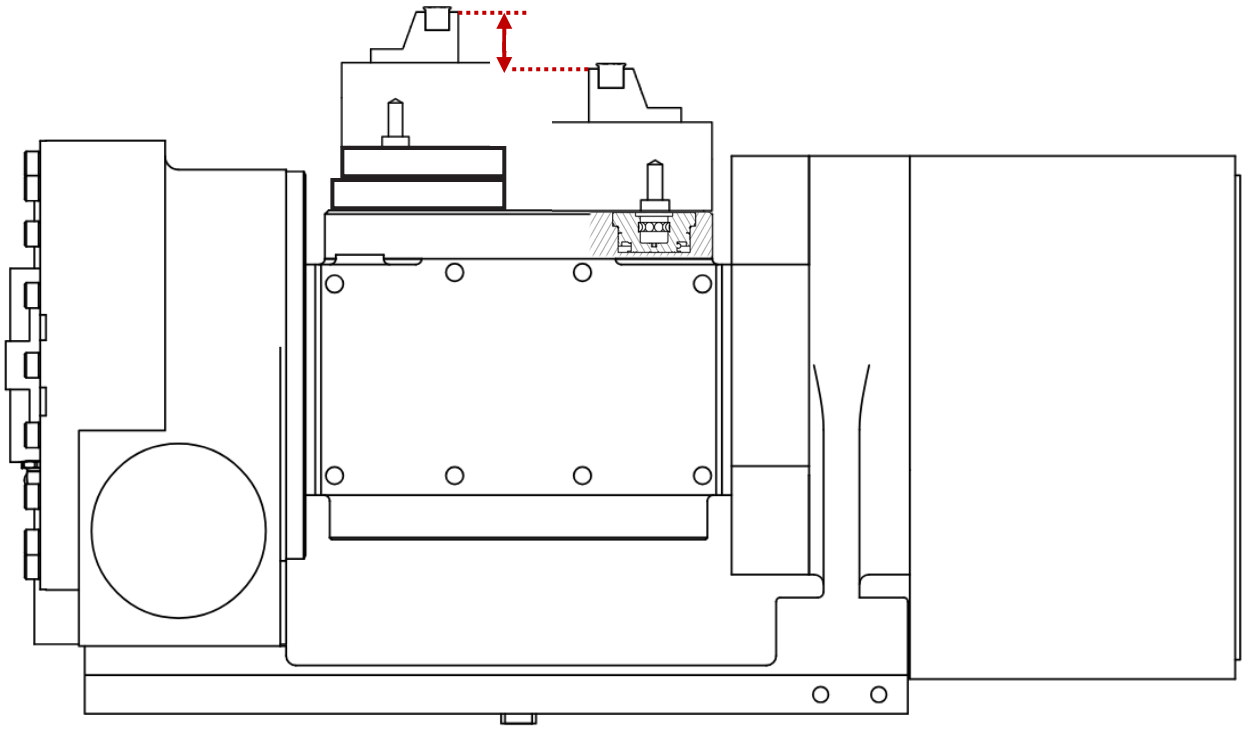
NIKKEN Zero-Point clamping

Faster CNC setup and automation

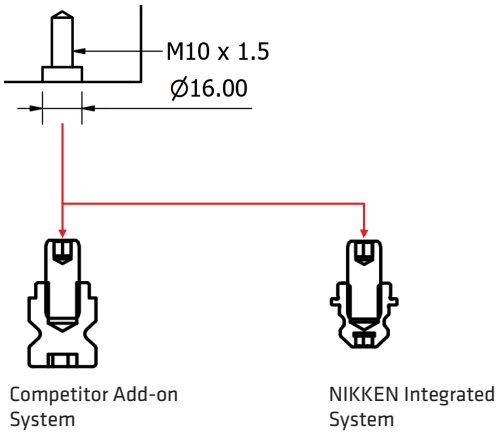
In modern machining environments, reducing set-up time and improving repeatability are critical to maintaining productivity. One technology helping manufacturers achieve this is zero-point clamping. Instead of manually aligning and bolting fixtures each time a set-up changes, a zero-point system uses precision pull-studs and receivers that accurately lock into position. This enables operators to change a multitude of fixtures, vices, and pallets in seconds while maintaining consistent positioning.

Many zero-point systems are installed as add-on clamping plates, which increase stack height whilst simultaneously reducing rigidity and accuracy.

NIKKEN takes a different approach. Instead of adding zero-point clamping on top of existing equipment, NIKKEN's patented system integrates the technology directly into the rotary table itself.



- No additional adapter plates required, maintaining maximum machine rigidity
- Standard 96 x 96mm mounting grid, allowing seamless and compatible adoption with existing solutions
- Automatic clamp/un-clamp built in, enabling seamless manual, robotic or pallet-based automation



Workholding

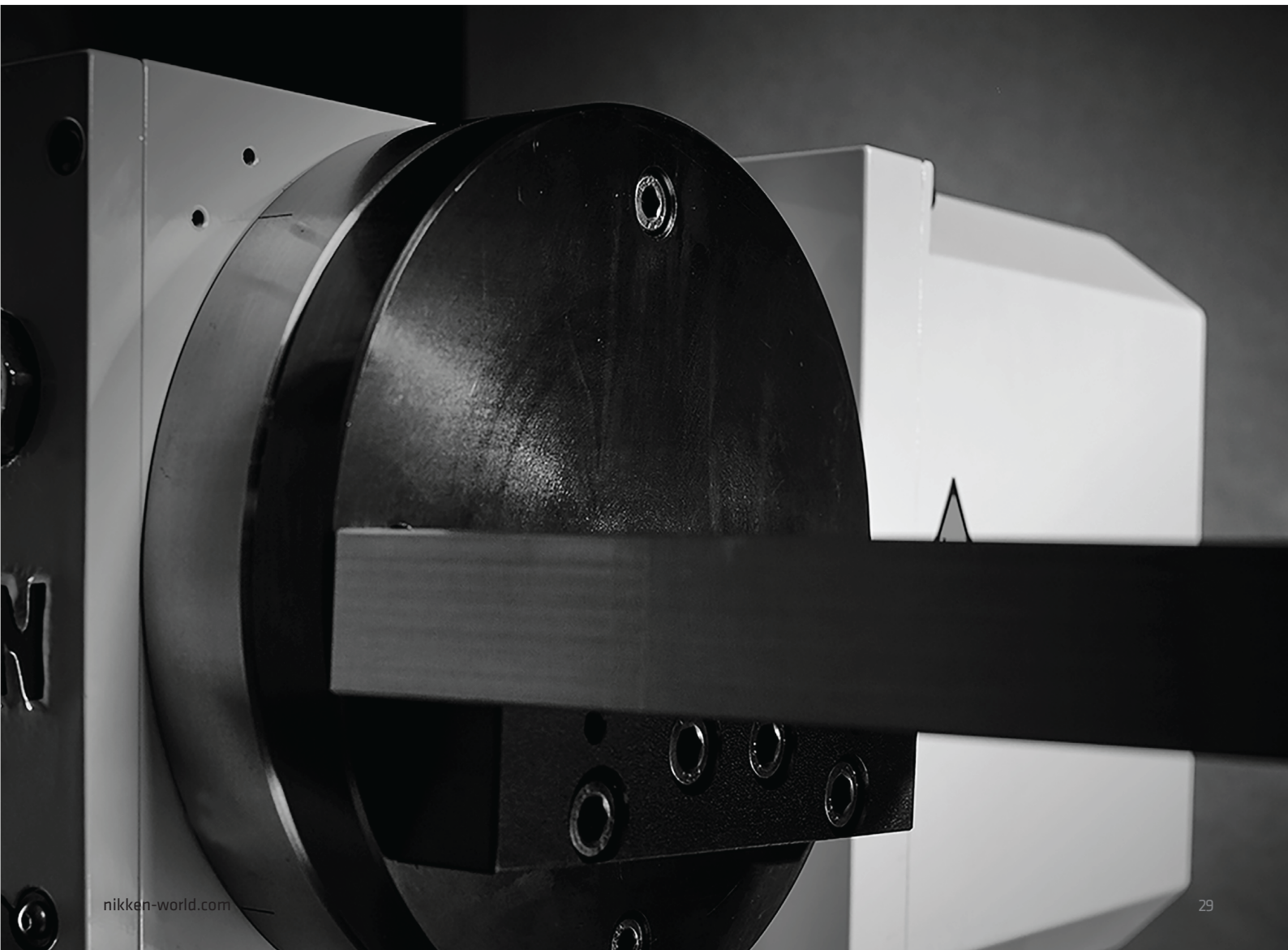
NIKKEN offer a complete range of work holding and fixturing accessories to suit any application to increase the productivity and scope of your platform. Whether it's a standard, off-the-shelf centring vice or fully bespoke fixturing package, our team of skilled engineers are available to create a package to suit your process for either direct supply or as part of a full turn-key solution.

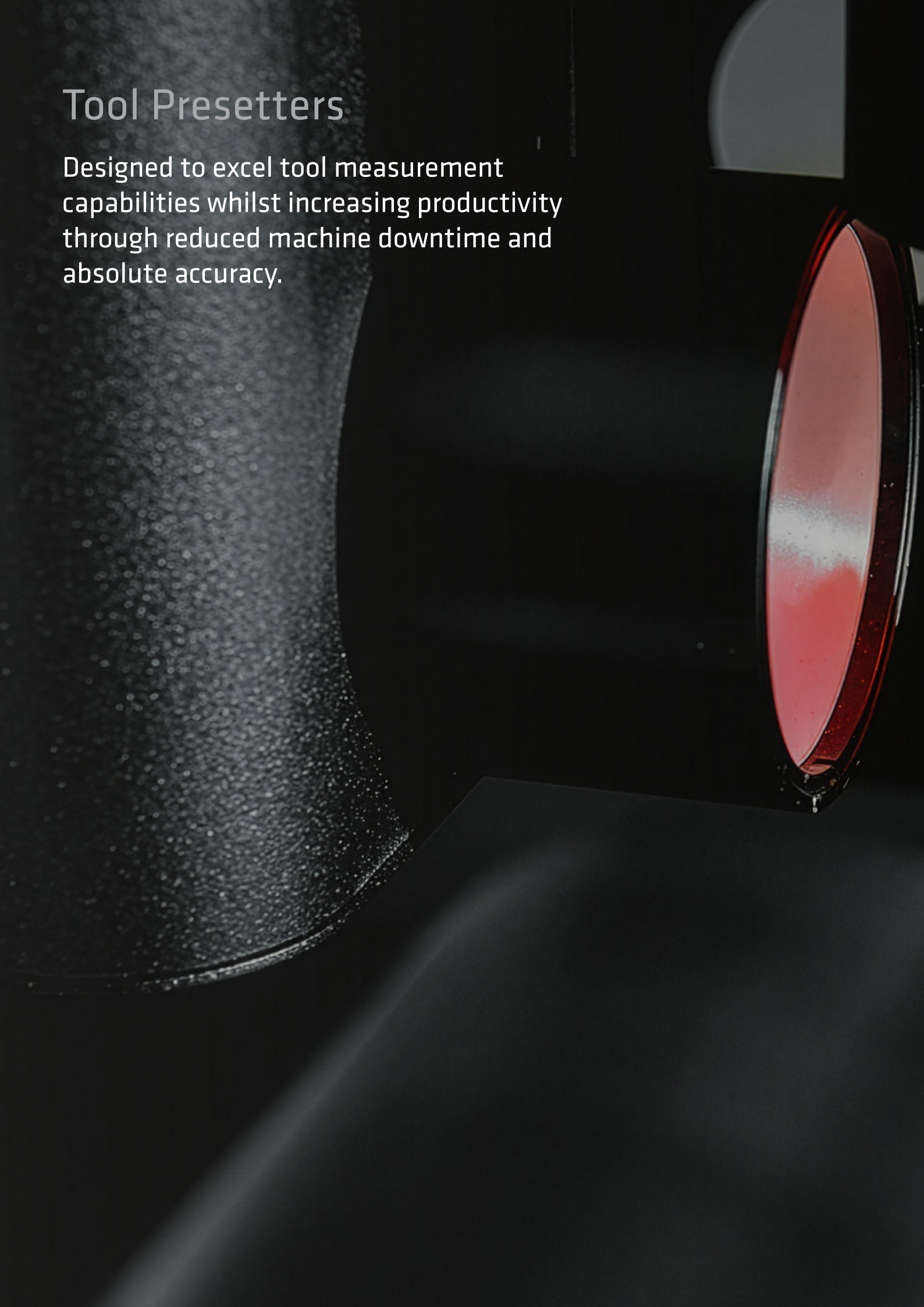
Popular setups include but are not limited to; vices (with various jaw options), tombstones, pallets, trunnion setups and rail systems, all fully zero-point compatible to ensure optimal efficiency, accuracy and repeatability, in addition to being available to view at our Innovation Centre.

Both our own and our partner manufactured accessories and equipment are available on a fast turnaround.

Trunnion

NIKKEN trunnions allow positioning and holding of single workpieces, multiple workpieces or even vices for significantly increased productivity and workflow. This solution has been developed to allow any single axis rotary table to be adapted quickly and easily, in conjunction with a suitable support, like NIKKEN's TAT solution. Our trunnions are suitable for practically every requirement, machine tool and bed length and are available in a variety of designs and lengths to meet any need.





Tool Presetters

Designed to excel tool measurement capabilities whilst increasing productivity through reduced machine downtime and absolute accuracy.



Introducing Our New Range of E46 Presetters

Unlock the full potential of your machine tools with our E46 presetters. Accurate measurement of tools and assemblies is crucial for optimal performance in CNC and manual machines. Establishing precise offsets for tool length and diameter ensures peak efficiency.

Traditionally, tool offsets were set directly on the machine using components, fixtures, gauges, or probes. However, machine tools should be focused on cutting metal and producing parts, not measuring tool holders. Maximise production capacity by integrating one of our brand-new presetting machines into your workflow.

Our E46 presetters offer unparalleled precision and efficiency, letting your machine tools do what they do best—cutting metal and producing high-quality parts. Enhance your production facility today with our state-of-the-art E46 presetters.



E46B, E46BA & E46BP

The E46B presetter series is engineered for precision in tool presetting, measurement, and inspection. With a durable granite base and column ensuring stability for over 30 years, this series guarantees precise and repeatable measurements. Interchangeable spindle cartridges streamline the process, reducing the number of connection interfaces and ensuring accuracy across tool holder types.

Innovative features include push-button electro-mechanical tool clamping, storage for additional spindle cartridges, and a spindle identification system for error prevention. Its intuitive operation simplifies tool measurement, with automatic positioning and multiple measurement capabilities.

The E46BA features a patented automatic spindle rotation system with pneumatic engagement of the motion transmission providing zero backlash and optimum speed control. This system allows the software to automatically measure the maximum X and Z values of a tool with a controlled 360° spindle rotation. The E46BP takes this system a step further by also providing powered axis movements which, in conjunction with the automatic spindle rotation, allow fully autonomous positioning and measurement of a preregistered tool.

- Presented on a 15.6" HD screen our innovative and newly developed OS and presetter application (standard across all E46 lines) is based on an intuitive touch, swipe and gesture system to select and deploy easily and quickly all measuring routines and functions.
- The fully interchangeable spindle cartridges provide push-button electro-mechanical tool clamping and up to six additional spindle cartridges can be stored using new optional support shelves built-in to the side of the machine structure.
- E46B cartridges have a spindle identification system (SP-ID) to prevent incorrect reference selection.





E46C, E46CA & E46CX

With a larger 21.5" HD touch screen for increased real estate the new E46C presetter series bring multiple advantages for significantly improving any production process. While the machine is carrying out a job, the operator, or the toolroom staff, can quickly and precisely pre-set the tools for the next job.

The new AS371 optical scales allow for ultimate accuracy and precise performance. The development of this essential component is possible from over forty years of experience and know how in the field of measurement for the mechanical sector.

As with the B series presetters all spindle holders are interchangeable and are built to have an optimum level of repeatability. Without the use of adapters, the measurement becomes even more precise, as multiple coupling and the potential for build-up of error between different elements is negated.

Furthermore, the E46C presetter series is equipped with the spindle holder identification system (SP-ID). The system allows the presetting machine to identify the spindle holder and suggests the correct machine origins, every time the spindle holder is exchanged.

- E46CA and E46CX models feature a patented automatic spindle rotation system with pneumatic motion transmission, enabling zero backlash and optimal speed control. This system allows software to measure tool dimensions with 360° spindle rotation, reducing operator intervention and minimizing errors.
- The E46CX advances the powered spindle and autonomous axis positioning allowing full CNC measurement capability.
- The user-friendly interface allows operators to create measurement routines, set measurement points, cutting edges, theoretical values, and tolerances on one screen, facilitating quick optimization and data export.
- E46CX offers fully automatic positioning of the vision system, precise control of the interchangeable spindle, autofocus for multiple cutting edges, and adaptive identification of geometric entities.
- The system includes data processing functions and comprehensive analysis of all measurements and results.

ELITE


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Brother
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Principles of Presetting

The measuring of individual tools and assemblies is a necessity for the effective operation of a machine tool and its tooling. All CNC Machines, and to some degree, manual machines require offset values or references for the length & diameter of each tool.

Historically, the normal practise has been to establish tool offsets and references on the machine tool using various methods - the component/fixture, some form of gauge or a probe/laser. Machine tools earn money by cutting metal and producing parts, not measuring tool holders and assemblies. Therefore, it is essential, in a modern production facility, to consider a dedicated presetting machine.



E460A

- The E460A is the entry point to our new E46 line of tool presetters, featuring the latest OS and presetter application.
- Our patented automatic spindle rotation system, with pneumatic engagement, ensures zero backlash and optimum speed control, allowing automatic measurement of maximum X and Z values with controlled 360° spindle rotation.
- The software identifies out-of-tolerance values, enabling the operator to select the edge in question for the spindle to automatically return to that point.
- Our innovative software, presented on a 15.6" HD screen, uses an intuitive touch, swipe, and gesture system for easy and quick selection and deployment of measuring routines and functions.
- Measurement data can be printed, saved, stored, or exported using the inbuilt tool management system. The E460A is also TID (Tool Identification System) ready.



E68CX

- Our premium, highest specification presetter with autonomous axis movement and positional control. Using simple to create intelligent measurement routines assigned to a given tool reference, the machine can automatically capture and measure multi-edge tools and complicated geometric features.
- Floor-mounted, with natural granite base and column, delivering exceptional stability with a maximum linearity error of 8 µm/m for reliable measurement accuracy.
- Automatic spindle rotation with electronic indexing and C-axis visualisation enables accurate measurement of tool edges and complex geometries during presetting and inspection.
- High-precision bi-telecentric optical measuring system with 1 µm resolution and up to 25× magnification, ensuring detailed inspection and accurate capture of tool geometry.
- Advanced presetting software and its functionality also support programmable workflows and high-mix precision demands; automatic geometry measurement, DXF profile import and comparison, and unlimited tool set management for efficient digital tool verification and setup.
- 21.5” vertical Full HD capacitive touch screen with intuitive graphical software enables fast tool measurement and inspection, alongside auxiliary functions such as CNC machine origins and tool set creation.

Tool Management

Streamline manufacturing processes to save time and money with Elbo Controlli NIKKEN's 360° Tool Management Solutions.



TP32

TP32 is a complete 360 degree solution, developed to provide an all-round tool and stock control system for manufacturers and machine shops. TP32 meets the demands for businesses requiring a system capable of managing tool holders, cutting tools, spare parts, inserts, consumables and all associated data and information. TP32 is a program which is fundamentally dedicated to the management of the tool repository, which is woven in as a fundamental component of the productive cycle. As such, the data is inserted and managed within a system which allows all information to be accessible to all members across the manufacturing process and presented in the simplest and most straight forward and useable manner.



Through TP32, it is possible to have the stock repository under full control both as a management solution and also to the teams responsible for the composition and assembly of the individual components. In this way, everyone has all the necessary information that is required for effective production (component availability, assembly verification, etc.) including going as far as individual part and assembly administration (stock values, ordering replenishments from suppliers, etc.).

TOOL FLOW

THE DIGITAL PLATFORM FOR INTELLIGENT TOOL MANAGEMENT

TOOL FLOW is the modular software platform developed by Elbo Controlli NIKKEN for the intelligent management of assembled tools in mechanical workshops throughout their entire lifecycle.

Designed to connect tools, production teams, and CNC systems, TOOL FLOW digitises and controls every stage of tool movement from workshop data capture through to centralised management, advanced analysis and performance monitoring.

Scalable, configurable and fully integrated, TOOL FLOW adapts to real production environments without requiring changes to your existing infrastructure.

TOOL FLOW TRACKER captures live shop-floor activity, ensuring every tool movement is traceable and accurate.

TOOL FLOW MANAGER centralises and synchronises tool data across presetter, CAM and machine controls, actively preventing loading errors and safeguarding the production process.

TOOL FLOW VIEWER transforms operational data into meaningful insight, supporting smarter planning, cost control, and continuous improvement.

V4 | 2026

NIKKEN

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Specifications are subject to change without notice

The Spirit of Innovation